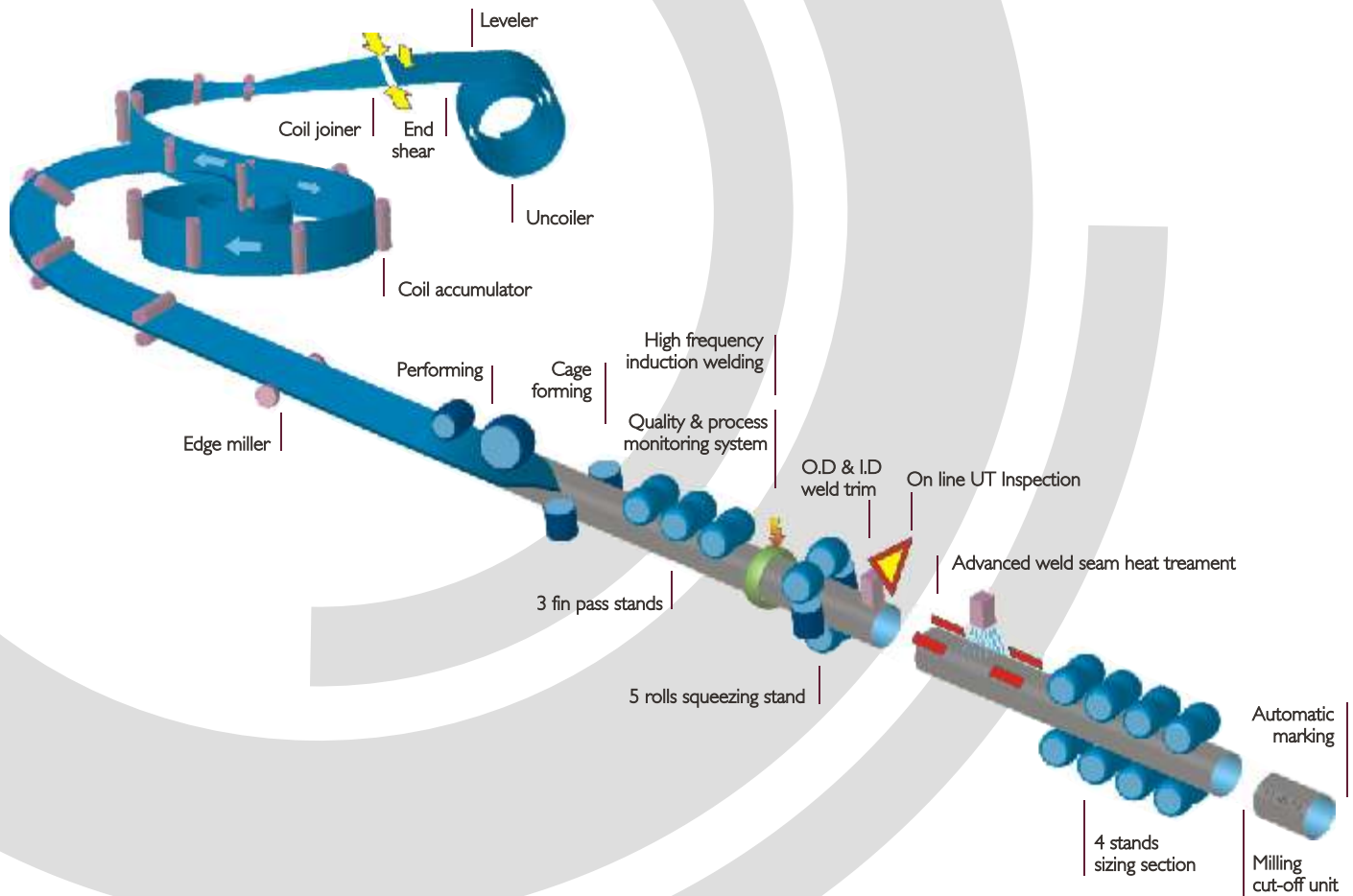


26", 25mm HFI Pipe mill



Key Characteristics

- Widest offered range of diameter, thickness and material grades
- Fully computerized production techniques
- Integrated process control system
- Advanced weld seam heat treatment practices
- Advanced UT inspection for the weld seam and pipe body
- Excellent dimensional accuracy

Applications

- Verified experience for major onshore / offshore, sour / non sour line pipe projects for the oil and gas industry
- Plain end casing pipes
- Established knowledge for sweet and sour service applications
- Line pipes for water transmission
- Broad range for round, square and rectangular hollow sections



26", 25mm HFI Pipe mill

26" HFI Product Range																			
Outside Diameter	Wall Thickness																		
Inches	0,157	0,177	0,197	0,220	0,248	0,279	0,315	0,346	0,393	0,433	0,500	0,559	0,626	0,688	0,751	0,787	0,875	0,984	
mm	4,0	4,5	5,0	5,6	6,3	7,1	8,0	8,8	10,0	11,0	12,7	14,2	15,9	17,5	19,1	20,0	22,2	25,0	
8 5/8	219,1	☉	☉	☉															
10 3/4	273,1		☉	☉															
12 3/4	323,9		☉	☉															
14	355,6		☉	☉															
16	406,4		☉	☉															
18	457,2																		
20	508																		
22	558,8																	**	
24	609,6																	**	**
26	660,0																	**	**

Up to X70M PSL2
 (X80M PSL2 also available
 upon agreement)

Up to X65M PSL2

**
 Up to X60M PSL2
 upon agreement

☉
 upon agreement

26" HFI Product Range – casing pipes																				
Outside diameter	Wall Thickness																			
Inches	0,264	0,279	0,303	0,311	0,329	0,350	0,351	0,375	0,379	0,394	0,400	0,429	0,435	0,438	0,450	0,479	0,494	0,500	0,635	0,636
mm	6,71	7,09	7,72	7,92	8,38	8,89	8,94	9,53	9,65	10,03	10,16	10,92	11,05	11,13	11,43	12,19	12,57	12,70	16,13	16,66
8 5/8	219,1																			
9 5/8	244,9																			
10 3/4	273,1																			
13 3/8	323,9																			
16	406,4																			
18 5/8	457,2																			
20	508																			

For grades H40 PSL1 and J55 PSL1

26" HFI Manufacturing process specifications

API 5L
API 5CT
ISO 3183
EN 10208-2
DNV-OS-F101
SHELL DEP 31.40.20.37
TS-C4GAS-PIP0
AWWA C200
ASTM A252