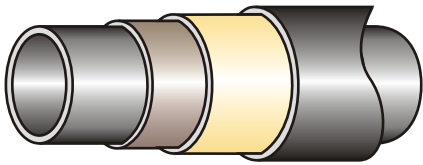


External Coating



Three layer (PE or PP)
Internally bare

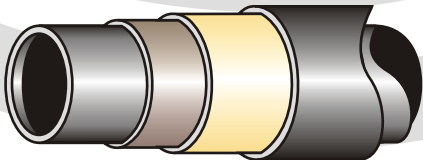


Fusion bonded epoxy
(single and dual layer)
Internally bare

Internal Coating



Externally bare
Epoxy lined or internally
epoxy coated



Three layer (PE or PP)
Epoxy lined or internally
epoxy coated



Fusion bonded epoxy
(single and dual layer)
Epoxy lined or internally
epoxy coated

Key Characteristics

- Wide product range
- Production flexibility ensures compliance to different requirements and coating systems
- Uniform quality for optimum protection against corrosion and mechanical damage
- One-stop-shop for welded steel line pipe with a wide range of coating and lining
- High productivity enables the execution of 3rd party coatings
- Significant handling and loading experience
- Compliance with wide range of international standards and customer specifications
- Continuous monitoring and recording of all the coating production parameters

Applications

- Effective corrosion protection
- Smooth flow and abrasion resistance
- Protection against mechanical damage





Coating & Lining Mills

Coating and lining facilities			
	External coating		Internal coating
	1 st line	2 nd line	
Line	TCP 40	TCP 100	TLP 56
Outside diameter	8"5/8 - 40"	8"5/8 - 100"	8" 5/8 - 56"
Maximum length	18m	18m	18m
Capacity	6.300.000 sq.m.		2.000.000 sq.m.

Coating application process					
Specification	External coating				Internal coating
	3LPE	3LPP	FBE	FBE/ARO	EPOXY
DIN 30670	•				
DIN 30671			•		
DIN 30678		•			
DNV-RP-F106	•	•	•		
NFA 49-710	•				
NFA 49-711		•			
SHELL DEP 31.40.30.31	•	•			
CAN CSA Z245.20-21	•		•	•	
C4GAS SP PC-RV06	•	•			
API RP 5L2					•
SHELL DEP 31.40.30.35					•
ISO 15741					•
AWWA C210					•
C4GAS SP PC-RV03					•