

HFW mill production range EN 10219-1:2006

26" HFI mill production range of Hollow Sections (Square & Rectangular)

Line Pipe OD	Outside Diameter Hollow Sections	Wall Thickness [mm]									
		Corner Radius of 1,6 to 2,4 x WT			Corner Radius of 2,0 to 3,0 x WT			Corner Radius of 2,4 to 3,6 x WT			
		4.8	5.0	6.0	6.4	8.1	10.0	12.0	12.5	16.0	17.5
8 5/8	180x180										
	220x140										
9 5/8	200x200										
	250x150										
10 3/4	220x220										
	260x180										
	300x150										
12 1/2	250x250										
	300x200										
	260x260										
	320x200										
12 3/4	250x250										
	300x200										
	260x260										
	320x200										
	400x150										
13 3/8	280x280										
	360x200										
	400x150										
14	280x280										
	360x200										
	400x150										
	300x300										
	350x250										
	400x200										
16	320x320										
16 3/4	350x350										
	500x200										
18	350x350										
	500x200										
18 5/8	400x400										
	500x300										
20	400x400										
	500x300										
24	500x500										
	600x400										

Steel quality:

S235JRH, S275J0H, S275J2H, S275MH, S355J0H, S355J2H, S355K2H, S355MH, S420MH, S460MH